

FEATURES

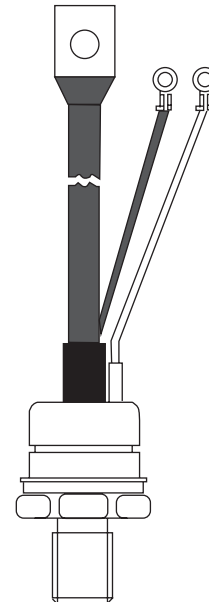
- 1). Center amplifying gate
- 2). Hermetic metal case with ceramic insulator
(Also available with glass-metal seal up to 1200V)
- 3). International standard case TO-209AB (TO-93)
- 4). Threaded studs UNF 3/4 - 16UNF2A or ISO M16x1.5
- 5). Compression Bonded Encapsulation for heavy duty operations such as severe thermal cycling

TYPICAL APPLICATIONS

- 1). DC motor controls
- 2). Controlled DC power supplies
- 3). AC controllers

MAJOR RATINGS AND CHARACTERISTICS

| Parameters | | ST180S | Unit |
|-------------------|---------|-------------|-------------------|
| $I_{F(AV)}$ | | 180 | A |
| | @ T_c | 85 | °C |
| $I_{F(RMS)}$ | | 360 | A |
| I_{FSM} | @ 50Hz | 5700 | A |
| | @ 60Hz | 5970 | A |
| I^2t | @ 50Hz | 163 | KA ² s |
| | @ 60Hz | 149 | KA ² s |
| V_{DRM}/V_{RRM} | | 400 to 1600 | V |
| T_q | typical | 100 | μs |
| T_J | | 40 to 125 | °C |



ELECTRICAL SPECIFICATIONS

1). Voltage Ratings

| Type number | Voltage Code | V_{DRM}/V_{RRM} , maximum repetitive peak reverse voltage | V_{RSM} , maximum non-repetitive peak reverse voltage | I_{DRM}/I_{RRM} max. @ $T_J = T_{J\max}$ |
|-------------|--------------|---|---|--|
| | | V | V | mA |
| ST180S | 04 | 400 | 500 | 30 |
| | 08 | 800 | 900 | |
| | 12 | 1200 | 1300 | |
| | 14 | 1400 | 1500 | |
| | 16 | 1600 | 1700 | |

2). Forward Conduction

| Parameters | | ST180S | Unit | Conditions | | |
|---------------|--|------------|--------------------|---|----------------|--|
| $I_{T(AV)}$ | Max. average forward current | 180 | A | 180° conduction, half sine wave | | |
| | @ Case temperature | 85 | °C | | | |
| $I_{T(RMS)}$ | Max. RMS forward current | 360 | A | DC @ 78°C case temperature | | |
| I_{TSM} | Max. peak, one-cycle forward, non-repetitive surge current | 5700 | A | t = 10ms | No voltage | Sinusoidal half wave, Initial $T_J = T_J \text{ max.}$ |
| | | 5970 | | t = 8.3ms | reapplied | |
| | | 4800 | | t = 10ms | 100% V_{RRM} | |
| | | 5000 | | t = 8.3ms | reapplied | |
| I^2t | Maximum I^2t for fusing | 163 | KA ² s | t = 10ms | No voltage | Initial $T_J = T_J \text{ max.}$ |
| | | 148 | | t = 8.3ms | reapplied | |
| | | 115 | | t = 10ms | 100% V_{RRM} | |
| | | 105 | | t = 8.3ms | reapplied | |
| $I^2\sqrt{t}$ | Maximum $I^2\sqrt{t}$ for fusing | 1630 | KA ² √s | t = 0.1 to 10ms, no voltage reapplied | | |
| $V_{T(TO)1}$ | Low level value of threshold voltage | 0.92 | V | $(16.7\% \times \pi \times I_{F(AV)} < I < \pi \times I_{F(AV)})$, $T_J = T_J \text{ max.}$ | | |
| $V_{T(TO)2}$ | High level value of threshold voltage | 0.98 | | $(I > \pi \times I_{F(AV)})$, $T_J = T_J \text{ max.}$ | | |
| r_{t1} | Low level value of forward slope resistance | 0.88 | mΩ | $(16.7\% \times \pi \times I_{F(AV)} < I < \pi \times I_{F(AV)})$, $T_J = T_J \text{ max.}$ | | |
| r_{t2} | High level value of forward slope resistance | 0.81 | | $(I > \pi \times I_{F(AV)})$, $T_J = T_J \text{ max.}$ | | |
| V_{TM} | Max. forward voltage drop | 1.55 | V | $I_{pk} = 620A$, $T_J = T_J \text{ max.}$, $t_p = 10ms$ sine pulse | | |
| I_H | Maximum holding current | 600 | mA | $T_J = 25^\circ\text{C}$, anode supply 12V resistive load | | |
| I_L | Typical latching current | 1000 (300) | | | | |
| di/dt | Max. non-repetitive rate of rise of turned-on current | 1000 | A/μs | Gate drive 20V, 20Ω, $tr \leq 1 \mu s$ $T_J = T_J \text{ max.}$, anode voltage $\leq 80\% V_{DRM}$ | | |
| t_d | Typical delay time | 1.0 | μs | Gate current 1A, $di_g/d_t = 1A/\mu s$ $V_d = 0.67\% V$, $T = 25^\circ\text{C}$ V_{DRM} , $T_J = 25^\circ\text{C}$ | | |
| t_q | Typical turn-off time | 100 | | $I_{TM} = 300A$, $T_J = T_J \text{ max.}$, $di/dt = 20A/\mu s$, $V_R = 50V$ $dv/dt = 20V/\mu s$, Gate 0V 100Ω, $t_p = 500 \mu s$ | | |
| dv/dt | Maximum critical rate of rise of off-state voltage | 500 | V/μs | $T_J = T_J \text{ max.}$ linear to 80% rated V_{DRM} | | |
| I_{DRM} | Max. peak reverse and off-state | 30 | mA | $T_J = T_J \text{ max.}$ rated V_{DRM}/V_{RRM} applied | | |
| I_{RRM} | leakage current | | | | | |

3). Triggering

| Parameters | | ST180S | | Unit | Conditions |
|-------------|---|------------|------|------------------|--|
| P_{GM} | Maximum peak gate power | 10.0 | | W | $T_J = T_J \text{ max, } t_p \leq 5\text{ms}$ |
| $P_{G(AV)}$ | Maximum average gate power | 2.0 | | | |
| I_{GM} | Max. peak positive gate current | 3.0 | | A | $T_J = T_J \text{ max, } f = 50\text{Hz, } d\% = 50$ |
| $+V_{GM}$ | Max. peak positive gate current | 20 | | V | $T_J = T_J \text{ max, } t_p \leq 5\text{ms}$ |
| $-V_{GM}$ | Maximum peak positive gate voltage | 5.0 | | | |
| I_{GT} | DC gate current required to trigger | TYP. | MAX. | mA | $T_J = -40^\circ\text{C}$ $T_J = 25^\circ\text{C}$ $T_J = 125^\circ\text{C}$ |
| | | 180 | - | | |
| | | 90 | 150 | | |
| V_{GT} | DC gate voltage required to trigger | 2.9 | - | V | $T_J = -40^\circ\text{C}$ $T_J = 25^\circ\text{C}$ $T_J = 125^\circ\text{C}$ |
| | | 1.8 | 3.0 | | |
| | | 1.2 | - | | |
| I_{GD} | DC gate current not to trigger | 10 | | mA | $T_J = T_J \text{ max.}$ Max. gate current/ voltage not to trigger is the max. value which. will not trigger any unit with rated V_{DRM} anode-to-cathode applied |
| V_{GD} | DC gate voltage not to trigger | 0.25 | | | |
| T_J | Max. operating temperature range | -40 to 125 | | $^\circ\text{C}$ | |
| T_{stg} | Max. storage temperature range | -40 to 150 | | $^\circ\text{C}$ | |
| R_{thJC} | Max. thermal resistance, junction to case | 0.105 | | K/W | DC operation |
| R_{thCS} | Max. thermal resistance, case to heatsink | 0.04 | | K/W | Mounting surface, smooth, flat and greased |
| T | Mounting torque | 31 (275) | | Nm | Non lubricated threads |
| | | 24.5 (210) | | (lbf-in) | Lubricated threads |
| wt | Approximate weight | 280 | | g | |
| | Case style | TO-93 | | | See Outline Table |

ΔR_{thJC} Conduction

(The following table shows the increment of thermal resistance R_{thJC} when devices operate at different conduction angles than DC)

| Conduction angle | Sinusoidal conduction | Rectangular conduction | Units | Conditions |
|------------------|-----------------------|------------------------|-------|--------------------------|
| 180° | 0.016 | 0.012 | K/W | $T_J = T_J \text{ max.}$ |
| 120° | 0.019 | 0.020 | | |
| 90° | 0.025 | 0.027 | | |
| 60° | 0.036 | 0.037 | | |
| 30° | 0.060 | 0.060 | | |

PERFORMANCE CURVES FIGURE

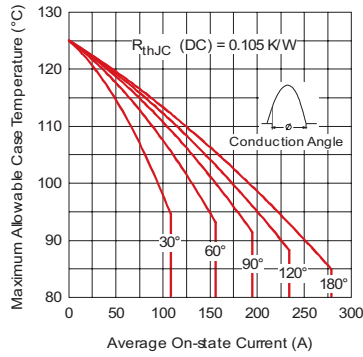


Fig. 1 - Current Ratings Characteristics

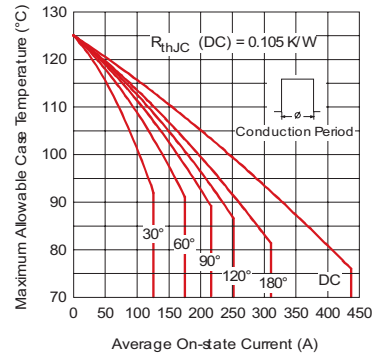


Fig. 2 - Current Ratings Characteristics

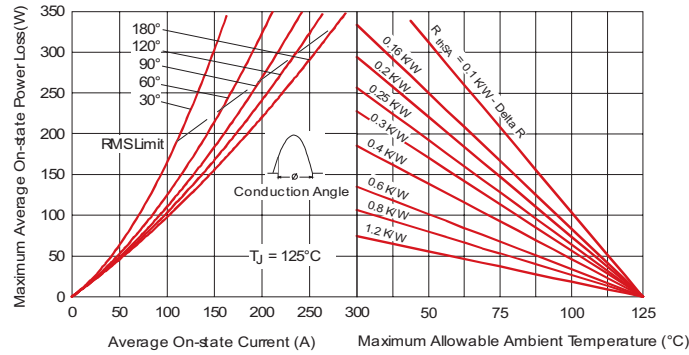


Fig. 3 - On-state Power Loss Characteristics

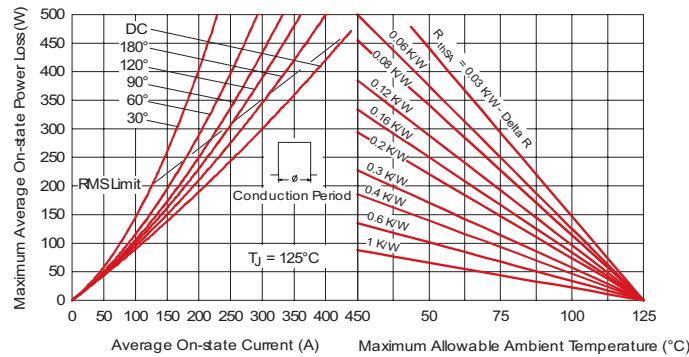


Fig. 4 - On-state Power Loss Characteristics

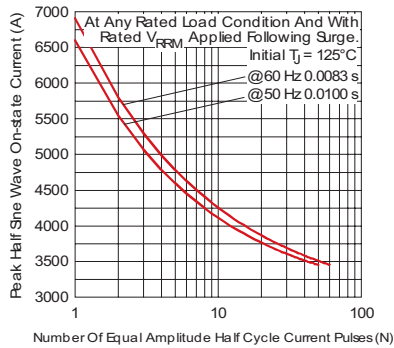


Fig. 5 - Maximum Non-Repetitive Surge Current

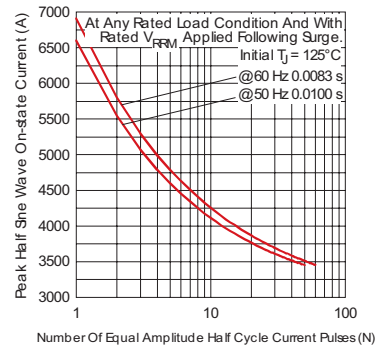


Fig. 6 - Maximum Non-Repetitive Surge Current

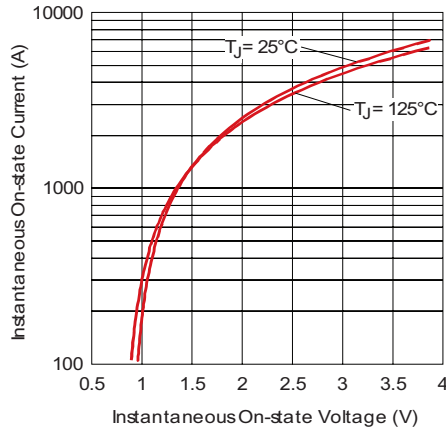


Fig. 7 - On-state Voltage Drop Characteristics

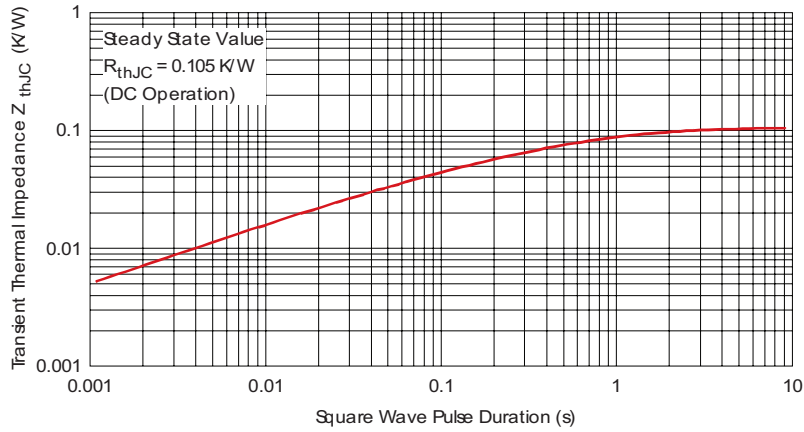


Fig. 8 - Thermal Impedance Z_{thJC} Characteristic

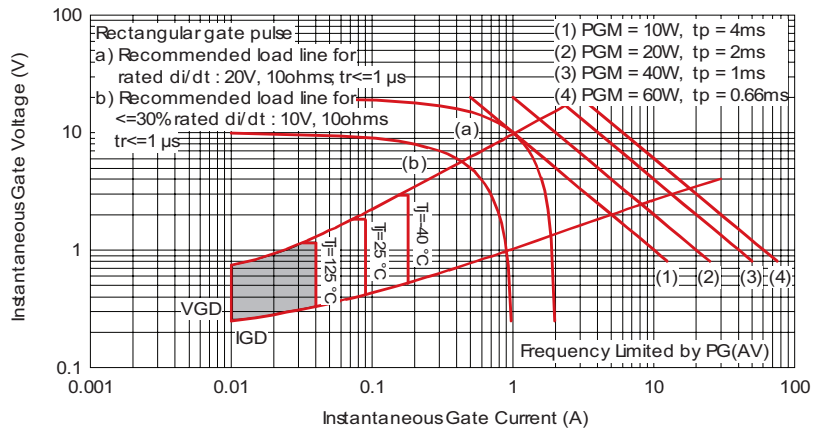
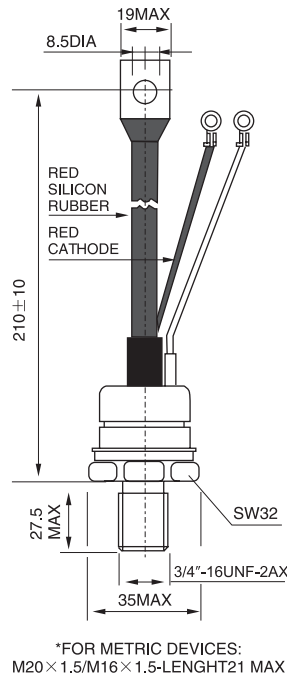


Fig. 9 - Gate Characteristics

OUTLINE



Case Style TO-93(ceramic)

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